Shenpaz Sintra CS

SINTERING FURNACE

MAINTENANCE SCHEDULE

Shenpaz specifiesthatitsSintrafurnacesrequireperiodicsustaining cleaning roughly every 2–3 weeks, run through a dedicatedcleaningprogramifpre-programmedonyourunit.

DAILY

- Inspect the muffle chamber for visible debris before loading a sintering tray.
- Confirm the sintering tray and beads are clean and undamaged before each cycle.
- Verify the furnace door/lift mechanism closes and seals fully before starting a program.

WEEKLY

- Wipe the exterior housing and touchscreen with a dry cloth only — Shenpaz explicitly advises against cleaning agents on the furnace.
- Check for unusual odors, noise, or smoke during heating, which can indicate a contaminated chamber or failing element.

MONTHLY

- Run the dedicated cleaning/sustaining program (Program 0 or 199, if pre-loaded on your unit), per Shenpaz's recommended 2–3 week interval.
- Inspect the muffle for impurity buildup, which can affect translucency of finished restorations.
- Check WiFi connectivity and remote monitoring functionality if in use.

AS NEEDED

- Replace heating elements only with main power fully disconnected, ideally by or under guidance of a Shenpaz-authorized dealer.
- Clean up the muffle promptly after any degassing-related residue is noticed.
- Contact Shenpaz support if sintered restorations show inconsistent shrinkage or shading, which can indicate calibration drift.



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