Shenpaz Sintra Pro

SINTERING FURNACE

MAINTENANCE SCHEDULE

The Sintra Proadds WiFiconnectivityandaninteractivetouchscreenon top of the Sintra platform's core sintering technology. Maintenancefollowsthesamechamber-cleanliness and dry-cloth-only discipline as the rest of the Sintra line.

DAILY

- Inspect the muffle chamber for debris before loading a sintering tray.
- Confirm sintering trays and beads are clean and undamaged before each cycle.
- Verify the furnace lift/door seals fully before starting a program.

WEEKLY

- Wipe the exterior and 7" touchscreen with a dry cloth only — avoid all cleaning agents per Shenpaz's guidance.
- Listen and watch for unusual odors, noise, or smoke during a cycle, which can indicate chamber contamination.

MONTHLY

- Run the furnace's cleaning/sustaining program per the 2–3 week recommended interval.
- Inspect the muffle for impurity buildup affecting translucency or shading consistency.
- Check WiFi/remote monitoring connection and confirm app or platform updates are current.

AS NEEDED

- Replace heating elements only with main power disconnected, ideally through a Shenpaz-authorized dealer.
- Clean the muffle promptly if degassing residue is visible.
- Contact Shenpaz support for inconsistent shrinkage, shading, or unexpected cycle-time changes.



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